

## **Forklift Attachment**

Forklift Attachments Chandler - Forklift attachments make a variety of jobs possible. The wide range of forklift attachments make most jobs not only possible but also safer and quicker. Forklift operators require training for each attachment they will be using as well as their general forklift training. There are many nonhydraulic attachments and hydraulic attachments available for forklift attachments. They provide many benefits including decreasing fuel consumption, time, man-power, damage to stock and employee accidents. Equipment Considerations A forklift attachment can replace an existing forklift attachment or can be added to a forklift that does not already have one. There are many equipment factors to consider prior to adding or replacing any forklift attachments. Considerations include the carriage type, the forklift model, the capacity of the forklift and the number of hydraulic functions used to power the features of the attachment. Failure to properly consider these factors will increase the safety risk associated with operation of a forklift and its attachments and increase the risk for damage to the forklift, the attachment and surrounding area, including stock. Further safety factors must also be taken into consideration, which will be discussed in greater detail below. Forklift Rating and Re-Rating Forklifts are given lift capacity ratings by the manufacturer which will need to be adjusted if adding or changing a forklift attachment. Manufacturers of forklift attachments usually offer calculators available online to estimate the safe lifting capacity when using a particular attachment. Accurate lifting capacities are only available from the forklift manufacturers. The first step before installing any attachment is to get in touch with the authorized local forklift dealer to request that that forklift brand is re-rated accordingly with the attachment. There will be a new specification plate that is factory authorized once the forklift manufacturer has re-rated the machine. This new specification plate will replace the original plate and should be installed showing the new rating for the forklift. Equipment Upgrades Forklift attachments rely on the machine's hydraulic function and are made up of a forklift valve that has a lever situated close to the operator. This creates two passages of pressurized hydraulic oil for powering the attachment features. While not all forklift attachments are hydraulic, hydraulic attachments often include more features than the forklift has valves. In this circumstance, it is common to add one or more valves as needed. There are numerous ways a valve can be added. The manufacturers of forklifts create accessories to simplify hose and valve routing. However, the parts and labor to install these can be so expensive as to make this option impractical. Alternative methods include adding a solenoid valve in conjunction with a hose or cable reel that diverts oil flow from an existing function. Unfortunately, hose and cable reels can sometimes block the operator's view and can be easily damaged. Kits are available that rely on a solenoid valve and certain hoses to transform the reinforced braid to additionally function as an electrical conduit. These hoses are designed to replace existing ones and stay free from being damaged. The operator can enjoy a clear view with this option. Safety Considerations Before using any type of forklift attachment, adequate training must be fulfilled. Operators need to be competent with removing, operating and fitting the attachment before using it. Two important safety factors must be considered before the use of any forklift attachment. The nominal load rating will be reduced on the forklift once any attachment is applied. The nominal load rating is determined with forks and a stock fork carriage. It is important to note that the real load rating may be significantly lower. Second, the center of gravity will be affected by the use of any forklift attachment. The forklift's stability will be reduced and this needs to be computed for safety. Because the weight of the attachment will be placed in front of the forklift's fulcrum point, it is necessary to drive the forklift as though it is partially loaded, even prior to picking up a load. It is essential that operators travel slowly and make gentle turns when using any kind of forklift attachment. Every attachment should be listed on the forklift capacity data plate. Specific safety checks must be made prior to using each forklift attachment. The attachment must be: 1. Appropriate for the specific forklift being used; 2. Appropriate for the specific load; 3. Attached correctly; 4. Properly locked; and 5. Permitted on the forklift's data plate. List of Common

Forklift Attachments Below is a list of popular forklift attachments and their general uses. There are many more attachments available than are listed here but this will cover the most widely-used. Forklift attachments are designed to increase job efficiency for many applications. SIDESHIFTER: The sideshifter enables the forklift to move laterally for easier load placement without having to reposition the entire machine. FORK POSITIONERS: The fork positioners adjust for different loads by moving the forks together or apart in relation to each other. DIMENSIONING DEVICES: Dimensioning devices feature cargo dimensions useful for creating better efficiency in trucks, trailers and warehouses. This technology is often used alongside billing systems that monitor volume. ROTATOR: Rotators help to right tilted skids and are useful for fast unloading and tackling custom load requirements. There is a rotator feature on numerous attachments. ROLL AND BARREL CLAMP: The roll and barrel clamp allows the forklift to grasp rounded loads including barrels. It is outfitted with different pressure settings to facilitate fragile options and often has a rotate function to simplify horizontal and vertical positioning. CARTON AND MULTIPURPOSE CLAMP: Allows for grasping a load with a more squared shape, often with pressure settings. Products like cartons, boxes and bales can be moved with this type of attachment. POLE ATTACHMENTS: Long, metal pole used in place of forks to lift rolled items such as carpet or linoleum. SLIP SHEETER OR PUSH-PULL: Allows operator to transport slip sheets by clamping onto slip sheets, as opposed to pallets, and either pulling the slip sheet onto wide and thin metal forks for loading or pushing the slip sheet to unload. Some variations of the attachment are Save, where the slip sheet is removed for reuse, or Standard. DRUM HANDLER: The drum handler is built for holding drums. It may have arms that encompass the drum for transporting or it may feature a spring-loaded jaw to grip the drum's top lip. DRUM AND STORAGE BIN TIPPER: The drum and storage bin tipper is designed for easier transport of liquid items or loose materials into bigger containers. MAN BASKET: Lift platform meant for lifting workers and complete with railings and brackets for safety harnesses. TELESCOPIC FORKS: The telescopic forks are used in locations with a two pallet stacking design were one shelf is placed right behind another with no aisle between them. SCALES: Enables operators to simultaneously weigh and transport pallets, eliminating the need to interrupt transport to travel to scales, and can be obtained in legal-for-trade weights for operations that bill by weight. SINGLE-DOUBLE FORKS: Allow movement of a single pallet or platform or two pallets side by side. With the correct attachment/s a single forklift can be used for multiple specialist materials handling tasks alongside normal lifting tasks, thus reducing the need for owning a specialist unit alongside a normal unit and the larger running and maintenance costs associated with multiple units. SNOW PLOW: Designed for snow removal and distribution but can also be used to move other types of loose material. SKIPS: Skips facilitate fast and safe removal of waste to the proper waste or skip compactor. Skips are either a bottom-emptying model or a roll-forward type. BOOMS AND JIBS: Booms and jibs allow forklifts extended reach. They are available to transport deep or highly stacked loads, suspended loads and more. These attachments can be low profile, precision lifting or reach over models to facilitate extended lengths.